

SECTION 13-BODY-FRAME

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13A1 - VEHICLE IDENTIFICATION - CANADIAN MODELS

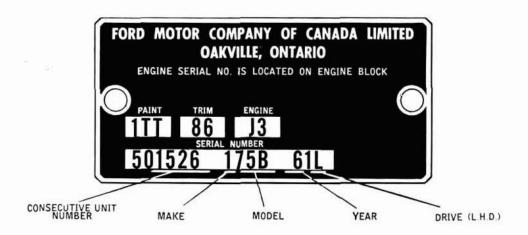


FIG. 13A-1A - IDENTIFICATION PLATE

IDENTIFICATION PLATE

The Mercury and Monarch identification plate is attached to the left front door pillar.

CONSECUTIVE UNIT NUMBER

Each year the assembly plant begins with a consecutive unit number and continues on for each unit built.

MAKE

Digit 1 indicates Mercury Digit 3 indicates Monarch

MODEL

Indicates the Body Type:

54B	EXTRACTOR OF THE PROPERTY OF T	Four	Door Sedan
65B	P-1	Two	Door Hardtop
75B		Four	Door Hardtop

YEAR

61 Indicates 1961 Model

L Indicates Left Hand Drive (R-Right Hand Drive)

PAINT AND TRIM COMBINATIONS

SOLID COLOURS

	TRIM	BLUE	GREEN	GOLD	RED AND BLACK	WHITE AND BLACK	TURQUOISE	1-ONE COLOUR
	TRIM CODE	81	82	83	84	85	86	
	AA		1					Mint Green
	BB			1	1	1		Raven Black
	CC	1						Starlight Blue
	DD						1	Aquamarine
Ì	EE	1						Chesapeake Blue
ш	FF	1						Cambridge Blue
CODE	GG		1					Laurel Green
	KK			1				Tawny Beige
z	LL				1	1		Silver Gray
PAINT	NN			1			III II II	Algiers Bronze
-	PP			1			Land.	Gold Dust Metallic
	RR				1	1		Monte Carlo Red
1	SS					1	Carrie	Summer Rose
- 1	TT						1	Garden Turquoise
ì	WW	1	1	1	1	1	1	Corinthian White
	YY					1	Author	Desert Gold

TU-TONE COLOURS (REVERSIBLE)

			10-10	ONE C	OLOURS	(REVERSIBLE)			
	TRIM	BLUE	GREEN	GOLD	RED AND BLACK	WHITE AND BLACK	TURQUOISE	2—TWO COLOUR	
TR	IM CODE	81	82	83	84	85	86		
	WA		2					White & Mint Green	
	WB			2	2	2		White & Raven Black	
	WC	2						White & Starlight Blue	
	WD						2	White & Aquamarine	
	WE	2						White & Chesapeake Blue	
	WF	2						White & Cambridge Blue	
	WG		2					White & Laurel Green	
	WK			2				White & Tawny Beige	
ш	WL				2	2		White & Silver Gray	
PAINT CODE	WN			2				White & Algiers Bronze	
ŭ	WP			2				White & Gold Dust Metallic	
Ę	WR				2	2		White & Monte Carlo Red	
₹	WS					2		White & Summer Rose	
₾.	WT						2	White & Garden Turquoise	
	WY					2		White & Desert Gold	
	DT						2	Aquamarine & Garden Turquoise	
	AG		2					Mint Green & Laurel Green	
	CE	2						Starlight Blue & Chesapeake Blue	
	CF	2						Starlight Blue & Cambridge Blue	
	FE	2						Cambridge Blue & Chesapeake Blue	
	PK			2				Gold Dust Metallic & Tawny Beige	
	RB				2	2		Monte Carlo Red & Raven Black	

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PAINT COLOURS

A	Mint Green (Light)	M-30J-1373-SE
В	Raven Black	M-30J-1724-SE
C	Starlight Blue (Light)	M-30J-1361-SE
D	Aquamarine	M-30J-1139-SE
E	Chesapeake Blue Metallic (Dark)	M-30J-1367-SE
F	Cambridge Blue Metallic (Medium)	M-30J-1372-SE
G	Laurel Green Metallic (Medium)	M-30J-1364-SE
K	Tawny Beige	M-30J-1262-SE
L	Silver Gray Metallic (Platinum)	M-30J-1371-SE
N ·	Algiers Bronze Metallic	M-30J-1369-SE
P	Gold Dust Metallic	M-30J-1276-SE
R	Monte Carlo Red	M-30J-1232-SE
S	Summer Rose (Pink)	M-30J-1265-SE
T	Garden Turquoise Metallic	M-30J-1385-SE
W	Corinthian White	M-30J-1238-SE
Y	Desert Gold (Yellow)	M-30J-1366-SE
\mathbf{Z}	Prime	M- 6J-49
INES		
C 1	252 on in 2V Low Compression	(Evnort Only)

ENGINES

G-1 - 352	cu.	in. —2V — L	ow Compression	— (Export C	nly)
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J-4 — 390 cu. in. — 4V — Low Compression — (Export Only)

13A2 - VEHICLE IDENTIFICATION - U.S. MODELS

PATENT PLATE

The patent plate, which includes the serial number, body style, body color, trim code, date of assembly, transmission code, and axle code, is riveted to the left front body pillar, between the front door hinges. See figure 13A-1.

The serial number designates model year of vehicle, assembly plant code letter, body type identification code number, engine code letter, and consecutive unit number.

Model Year

Number one (1) denotes 1961 model year.

Assembly Plant Code Letters

CODE LETTER	ASSEMBLY PLANT	
E	Mahwah	
J	Los Angeles	
Z	St. Louis	
W	Wayne	

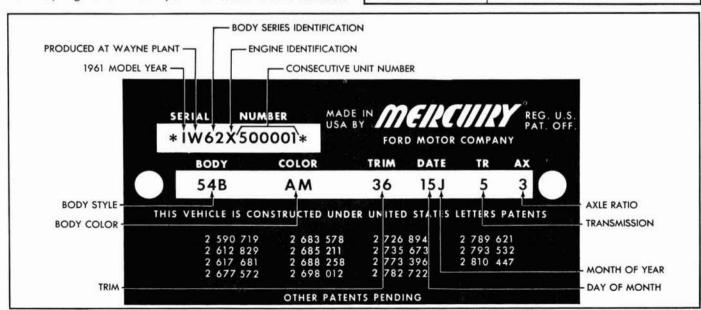


Fig. 13A-1-Patent Plate-(61MM-8008)

G-3 - 352 cu. in. -2V — Used with dual range automatic

Engine Identification Code Letters

ODE LETTER	ENGINE
*R	292 CID 2V Carburetor (Low Compression)
*T	390 CID 4V carburetor (Low Compression)
v	223 CID 1V carburetor
w	292 CID 2V carburetor
X	352 CID 2V carburetor
Z	390 CID 4V carburetor

BODY STYLES

Meteor 600 Series

BODY STYLE	SERIAL CODE	BODY TYPE
64A	41	Two-Door Sedan
58A	42	Four-Door Sedan

Meteor 800 Series

BODY STYLE	SERIAL CODE	BODY TYPE	
54A	52	Four-Door Sedan	
62A	51	Two-Door Sedan	
65A	57 Two-Door Hardto		
75A	54	Four-Door Hardtop	

Monterey Series

BODY STYLE	SERIAL CODE	BODY TYPE
54B	62	Four-Door Sedan
65B	67	Two-Door Hardtop
75B	64	Four-Door Hardtop
76A	65	Two-Door Convertible

Station Wagons

BODY STYLE	SERIAL CODE	BODY TYPE
71C	72	Four-Door Meteor 600
71A	74	Four-Door Meteor 800
71B	76	Four-Door Colony Park

Exterior Body Color Codes

A single letter designates a solid body color and two letters denote a two-tone combination—the first letter, the lower color, and the second letter, the upper color. The following chart identifies the basic colors by code letter, name and manufacturing specification numbers.

CODE LETTER	COLOR	"M" NUMBER
Α	Presidential Black	M-30J-1724
С	Turquoise Mist	M-30J-1139
D	Blue Haze	M-30J-1361
E	Saxon Green Metallic	M-30J-1364
F	Sunburst Yellow	M-30J-1366
G	Tawny Beige	M-30J-1262
Н	Empress Blue Metallic	M-30J-1367
J	Signal Red	M-30J-1232
L	Gold Dust Metallic	M-30J-1276
М	Sultana White	M-30J-1238
Q	Sheffield Gray Metallic	M-30J-1371
R	Columbia Blue Metallic	M-30J-1372
S	Green Frost	M-30J-1373
v	Summer Rose	M-30J-1265
w	Regency Turquoise Metallic	M-30J-1385

Interior Trim Identification

A two-digit number indicates the color and type of trim.

A new procedure for Patent Plate identification of Deviation Trim Sets, when Service is affected, has been adopted for 1961.

When Deviation Trim Sets are established against an existing Trim Scheme, Patent Plate Code Identification will be made by adding a numerical suffix after the code if the Trim Set is *not* serviced, such as 23-1 or 23-2; and by adding an alphabetical suffix after the code if the Trim Set is serviced, such as 23-A or 23-B.

CODE NUMBER	MATERIAL AND COLOR	
01	Medium Blue Metallic and Dark Blue Luster Weave Cloth	
02	White Vinyl and Black Luster Weave Cloth	
03	Medium Gold Metallic Vinyl and Dark Gold Luster Weave Cloth	
05	Medium Blue Metallic Vinyl and Dark Blue Shadow Weave Cloth	
06	White Vinyl and Black Shadow Weave Cloth	

Interior Trim Identification (Continued)

CODE NUMBER	MATERIAL AND COLOR		
08	Medium Gold Metallic Vinyl and Dark Gold Shadow Weave Cloth		
09	Medium Turquoise Metallic Vinyl and Dark Turquoise Shadow Weave Cloth		
10	Medium Green Metallic Vinyl and Dark Green Shadow Weave Cloth		
11	Medium Blue Metallic Vinyl		
12	White and Black Vinyl		
13	White and Red Vinyl		
14	White and Medium Gold Metallic Vinyl		
15	Medium Turquoise Metallic Vinyl		
24	Medium Blue Metallic Vinyl and Dark Blu Country Tweed Broadcloth		
25	White Vinyl and Black Country Tweed Broadcloth		
27	Medium Gold Metallic Vinyl and Dark Gold Country Tweed Broadcloth		
29	Medium Turquoise Metallic Vinyl and Dar Turquoise Country Tweed Broadcloth		
30	Medium Turquoise Metallic Vinyl and Dark Turquoise Luster Weave Cloth		
32	Red Vinyl		
33	Black Vinyl		
34	Medium Blue Vinyl and Medium Blue Ove Tweed Cloth		
35	White Vinyl and Medium Gray Oval Tweed Cloth		
36	Red Vinyl and Medium Gray Oval Tweed Cloth		
37	Medium Turquoise Vinyl and Medium Turquoise Oval Tweed Cloth		

CODE NUMBER	MATERIAL AND COLOR		MATERIAL AND COLOR	
43	Brown Rib Morocco Vinyl (Police and Taxi)			
44	Green Rib Morocco Vinyl (Police and Taxi)			
45	Red Rib Morocoo Vinyl (Police and Taxi)			

Day and Month of Year Code

The number indicates the day of month vehicle was built and the letter indicates the month. Following is the month of year code chart:

CODE	MONTH	CODE LETTER	монтн
Α	January	G	July
В	February	Н	August
С	March	J	September
D	April	K	October
Е	May	L	November
F	June	М	December

Transmission Code

The transmission code number indicates the type of transmission installed in the vehicle.

CODE NUMBER	TYPE OF TRANSMISSION
1	Standard
2	Standard with Overdrive
3	Automatic—Single Range (Two-Speed)
4	Automatic—Dual Range (Three-Speed)
5	Automatic—Single Range (Three-Speed)

From 1961 MERCURY & MONARCH SHOP MANUAL SE-716-A-61 (FORD OF CANADA)

Rear Axle Ratio Code

The rear axle ratio code number indicates the ratio of the axle installed in the vehicle.

CODE NUMBER	AXLE RATIO	CODE NUMBER	AXLE RATIO
1	3.56:1	8	2.91:1
2	3.89:1	9	3.70:1
3	3.10:1	A	3.56:1 (Locking)
4	3.78:1	В	3.89:1 (Locking)
6	3.22:1	С	3.10:1 (Locking)

INTERIOR PAINT COLORS

The following colors and manufacturing specification codes will identify interior paints or finishes by type. These paints or finishes are not identified by patent plate codes.

Semi-Gloss Enamels

"M" NUMBER	COLOR
M-21J-1386-C	Medium Blue Metallic
M-21J-1387-C	Medium Green Metallic
M-21J-1388-C	Turquoise Metallic
M-21J-1389-C	Medium Brown Metallic
M-21J-1413-C	Medium Gold Metallic
M-21J-1429-C	Red
M-21J-1724-C	Black
M-21J-1433-C	Cream

Note: Illustrations shown in this section will be for Mercury cars. Service procedures for Monarch cars will be very similar.

13B—BODY CONSTRUCTION

DESCRIPTION

The body is of all-steel construction, consisting of major panels, reinforcements, and braces welded together into one unit.

Figures 13B-1, 13B-2, 13B-3 and 13B-4 illustrate many of the major assemblies used in the body construction.

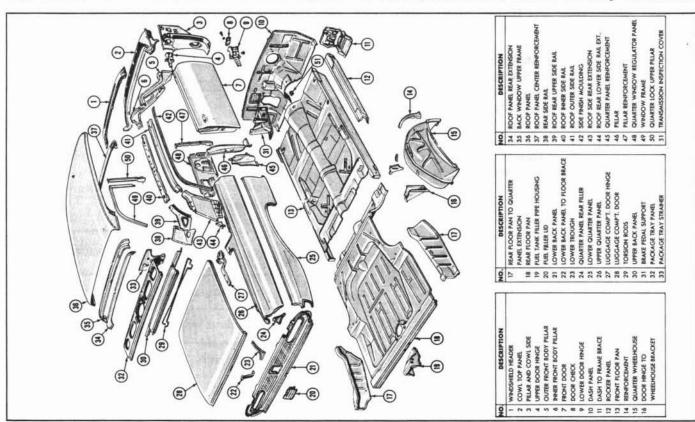


Fig. 13B-1-Body Construction-Model 62-(61MM-8059)

From 1961 MERCURY & MONARCH SHOP MANUAL SE-716-A-61 (FORD OF CANADA)